



5GAL Refillable PET Water Cooler Bottle W/Handle

Product Information



Volume (ml)	19000
Neck Finish	55mm Snap On
Weight	672g
Reuse Cycles	40
Label Area (mm)	Customisable
Max Washing Temp °C	56 (+/-2)



Petainer 5 Gallon Water Cooler Bottles are the perfect solution for water delivery services needing a bottle that can survive ~40 trips and mineral spring bottlers looking to preserve inherent water qualities. As our bottles are made from shatterproof PET, a strong seal and inherent properties will lock in mineral purity at the source. Being naturally BPA free, you can be sure that you are delivering only natural, pure hydration to your customers. What's more, they are designed to fit in most standard water cooler dispensers.

Petainer Promise



Protects flavour

2



Local manufacture

3



Guaranteed quality

4



Low carbon emissions in production

5

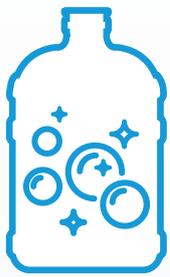


100% recyclable

6



Store in dry conditions



Petainer 5GAL Refillable Water Cooler Bottle

Washing Instructions



Petainer 5GAL Refillable Water Cooler Bottles are made with high performance PET plastic. To ensure maximum refill cycles, please follow the below instructions.

N.B. PET should be treated differently to Polycarbonate, please refer to these instructions only.

Washing recommendations

Petainer recommends

Washing temperature (°C)	56 (+/-2)
Detergent cycle (at high temperature, 2% NaOH)	60 seconds Max
Disinfectant cycle (peracetic acid or equivalent)	30-45 seconds

Total washing cycle is typically 3-6 minutes from the bottle entering the line

Washing at high temperature should not exceed 100 seconds at any stage

Additional recommendations

1. Effective washing of each bottle to reduce risk of bacteria growth
2. Batch testing with addition of methylene blue or organic reagent
3. Bottles returned in an unhygienic state should be washed at top end of recommendations

Washing outside of Petainer recommendations can cause bottle deformation, excess shrinkage and aesthetic changes.